

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 71350

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Item ID:	D3403-1	Accept		Setup	Start		
Revision ID:					Stop		
Item Name:	Bushing						
Start Date:	6/28/2011	Start Qty: 60.00		Cust Item ID:			
Required Date:	7/8/2011	Req'd Qty: 60.00		Customer:			
Reference:							
Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:	Stop		

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Identify as per dwg & Stock Location: <u>S2</u>	0.00							<u>11710</u> <u>S</u> <u>(63)</u>
Packaging	Memo	0.00							
Packaging									

140 	QC21- Final Inspection - Work Order Release	0.00							<u>11140</u>
QC 	Memo	0.00							
Quality Control									

2110704

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Picklist Print

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Work Order ID: 71350



Parent Item: D3403-1



Parent Item Name: Bushing

Start Date: 6/28/2011

Required Date: 7/8/2011

Start Qty: 60.00

Required Qty: 60.00

Comments: IPP Rev:A 05.08.31 New issue KJ/JLM
IPP Rev:B 06-03-07 As per Rev B JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch.	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.750 		Purchased		No		100	f	110.0700	0.208 	12.48 		6/28/2011 	

303 Round Bar 0.750

Location	Loc Qty	Loc Code
MAT028	110.07	
117328 	38.17	
117798 	71.9	

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8 7 6 5 4 3 2 1

D

D

C

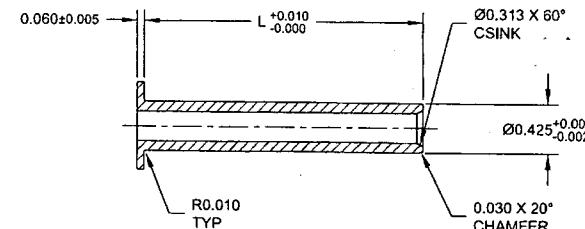
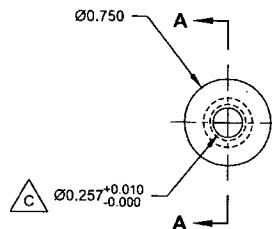
C

B

B

A

A



SECTION A-A

D3403-X BUSHING

DART P/N	L	WEIGHT (lbs)
D3403-1	2.416	0.07
D3403-3	2.165	0.06
D3403-5	2.500	0.07

NOTES:
 1) MATERIAL: AISI 303 SS ROUND BAR
 PER ASTM A582
 REF. DART SPEC. M303R

2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: NONE
 7) WEIGHT: PER TABLE

RELEASED
 2010-09-07
M

C	REFORMAT TO CURRENT STD PER QSI 043; ADDED D3403-5. TOL WAS +/- 0.005/-0.000. REASON: PAR#10-029	MB	10.04.21
B	ADD COUNTERSINK	PH	06.01.23
A	NEW ISSUE	PH	05.03.07
REV.	DESCRIPTION		
DESIGN	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN			
CHECKED			
MFG. APPR.	DRAWING NO. D3403 REV. C SHEET 1 OF 1		
APPROVED			
DE APPR.	TITLE BUSHING SCALE NTS		
DATE	10.04.21		

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8 7 6 5 4 3 2 1

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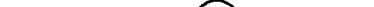
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DART AEROSPACE LTD	Work Order:	71350
Description: Bushing	Part Number:	D3403-1
Inspection Dwg: D3403	Rev: C	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Measured by:		Audited by:		Preliminary Approval:	
Date:	11/6/29	Date:	11/6/30	Date:	

Rev	Date	Change	Revised by	Approved
A	06.04.21	New Issue	KJ/JLM	
B	10.11.17	Dimensions updated per Dwg Rev C	KJ	✓ M

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